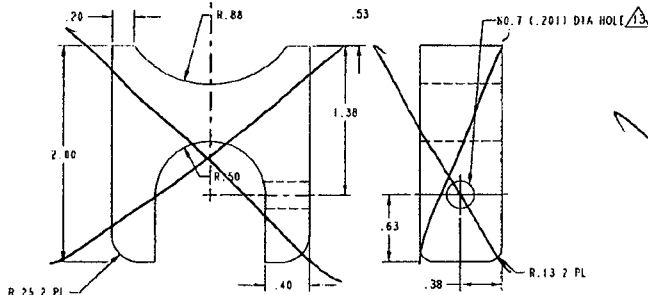
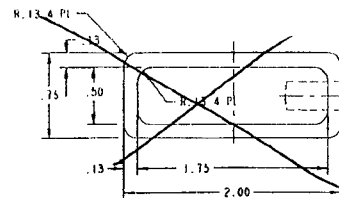
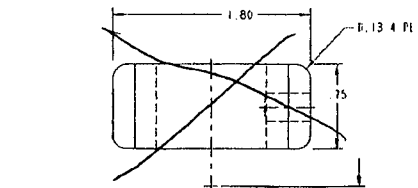
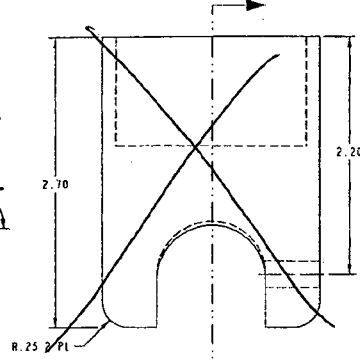
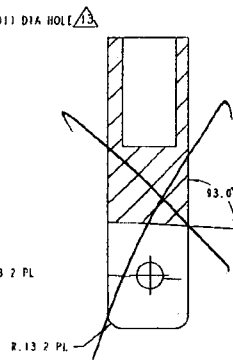


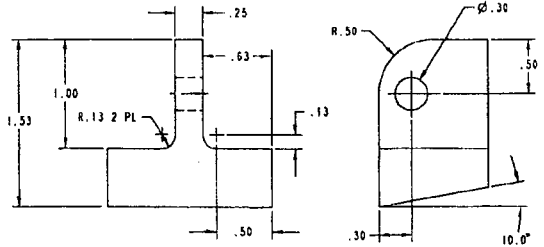
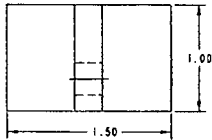
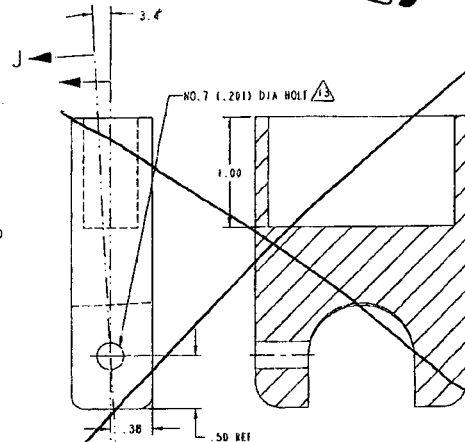
RELEASED
06 ul-60



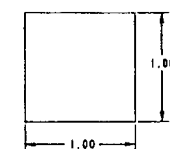
① -217 CONTOURED DETENT CLIP
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000
SUPERCEDED BY
D3440-5



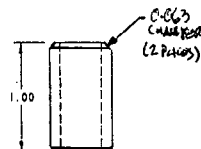
① -221 DETENT CLIP
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000
SUPERCEDED BY
REPLACED
BY D3440-1



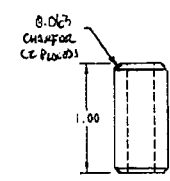
① -219 ANGLED MALE EYE
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000



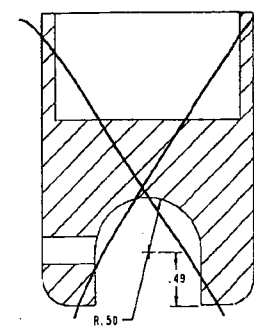
② -223 SQUARE CAP
MATL: .125 THK, 6061-T6
NW-T-700/6
SCALE 2.000



④ -227 BUSHING
MATL: .563 OD X .094 WALL, 6061-T6
NW-T-700/6
SCALE 2.000



③ -225 BUSHING
MATL: .500 OD X .125 WALL, 6061-T6
NW-T-700/6
SCALE 2.000



SECTION J-J
SCALE 2.000

PREMIER AVIATION, INC.
2001 Aviation Parkway, Grand Prairie, Texas 75050
D105U8 B67-43001

ORIGINAL

Date: Wednesday, 15/10/2008 8:30:47 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SQUARE CAP

Job Number: 42604

Part Number: PB6743001223

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/16 HF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/10/16

Date: Wednesday, 15/10/2008 8:30:47 AM
User: Melanie Fauteux

Process Sheet

RUSH

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SQUARE CAP
Job Number : 42604
Estimate Number : 13408
P.O. Number :
This Issue : 15/10/2008 S.O. No. :
Prsht Rev. : NC Part Number : PB6743001223
First Issue : / / Type : SMALL /MED FAB Drawing Number : B67-43001 P.18
Previous Run : 40042 Drawing Revision : B1
Material :
Written By : Due Date : 15/10/2008 Qty: 12 Um: Each
Checked & Approved By : mf 08-10-15
Comment : est rev A new issue 08.06.19 DD verified: EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S125 6061-T6 .125 Sheet



Comment: Qty.: 0.0072 sf(s)/Unit Total : 0.0869 sf(s)
6061-T6 .125Sheet
batch:- 109058

mf 08 10 15

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
1-Cut as per Dwg B67-43001
Dwg Rev: B1
Prog Rev: B1

mf 08 10 15

(12)

2-Deburr if necessary

mf 08 10 15

(12)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

mf 08 10 15

(12)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

508/10/15 (12)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: 131

8/10/15

(12x)

SP